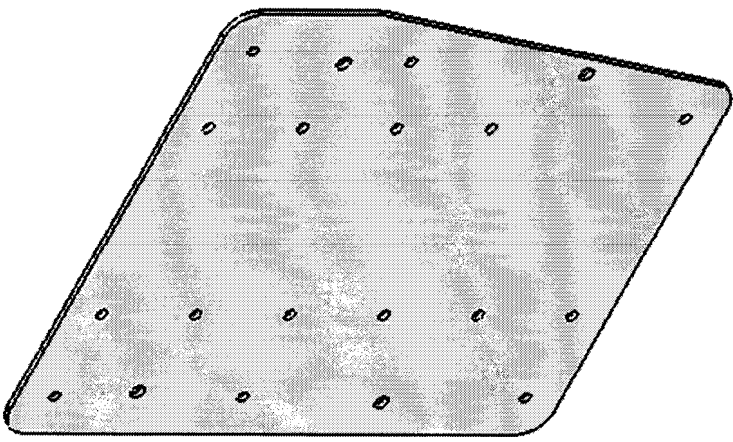


D3642-1 DOUBLER (WAS GENEVA P/N G10607-1/-2)



RELEASED
27.11.14

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET 0.050 THICK PER QQ-A-250/4 OR AMS 4037 (REF DART SPEC M2024T3S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3642-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.11 lbs

B	REMOVE -2; UPDATE -1 TO INCLUDE G10607-2	LE	07.10.16
A	NEW ISSUE; REPLACES G10607	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS		
DRAWN	LB		
CHECKED	PA		
MFG. APPR.	CE		
APPROVED	HA		
DE APPR.	HA		
DATE	07.10.16		
DART AEROSPACE USA, INC.			
PORT HADLOCK, WA			
DRAWING NO. D3642			
REV. B			
SHEET 1 OF 1			
TITLE DOUBLER			
SCALE 4:5			
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